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METHODOLOGY ARTICLE

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Light-sheet microscopy for everyone? Experience of building an OpenSPIM to study flatworm development

Johannes Girstmair¹, Anne Zakrzewski¹, François Lapraz^{1,2}, Mette Handberg-Thorsager³, Pavel Tomancak³, Peter Gabriel Pitrone³, Fraser Simpson¹ and Maximilian J. Telford^{1*}

Abstract

Background: Selective plane illumination microscopy (SPIM a type of light-sheet microscopy) involves focusing a thin sheet of laser light through a specimen at right angles to the objective lens. As only the thin section of the specimen at the focal plane of the lens is illuminated, out of focus light is naturally absent and toxicity due to light (phototoxicity) is greatly reduced enabling longer term live imaging. OpenSPIM is an open access platform (Pitrone et al. 2013 and OpenSPIM.org) created to give new users step-by-step instructions on building a basic configuration of a SPIM microscope, which can in principle be adapted and upgraded to each laboratory's own requirements and budget. Here we describe our own experience with the process of designing, building, configuring and using an OpenSPIM for our research into the early development of the polyclad flatworm *Maritigrella crozieri* – a non-model animal.

Results: Our OpenSPIM builds on the standard design with the addition of two colour laser illumination for simultaneous detection of two probes/molecules and dual sided illumination, which provides more even signal intensity across a specimen. Our OpenSPIM provides high resolution 3d images and time lapse recordings, and we demonstrate the use of two colour lasers and the benefits of two color dual-sided imaging. We used our microscope to study the development of the embryo of the polyclad flatworm *M. crozieri*. The capabilities of our microscope are demonstrated by our ability to record the stereotypical spiral cleavage pattern of *M. crozieri* with high-speed multi-view time lapse imaging. 3D and 4D (3D + time) reconstruction of early development from these data is possible using image registration and deconvolution tools provided as part of the open source Fiji platform. We discuss our findings on the pros and cons of a self built microscope.

Conclusions: We conclude that home-built microscopes, such as an OpenSPIM, together with the available open source software, such as MicroManager and Fiji, make SPIM accessible to anyone interested in having continuous access to their own light-sheet microscope. However, building an OpenSPIM is not without challenges and an open access microscope is a worthwhile, if significant, investment of time and money. Multi-view 4D microscopy is more challenging than we had expected. We hope that our experience gained during this project will help future OpenSPIM users with similar ambitions.

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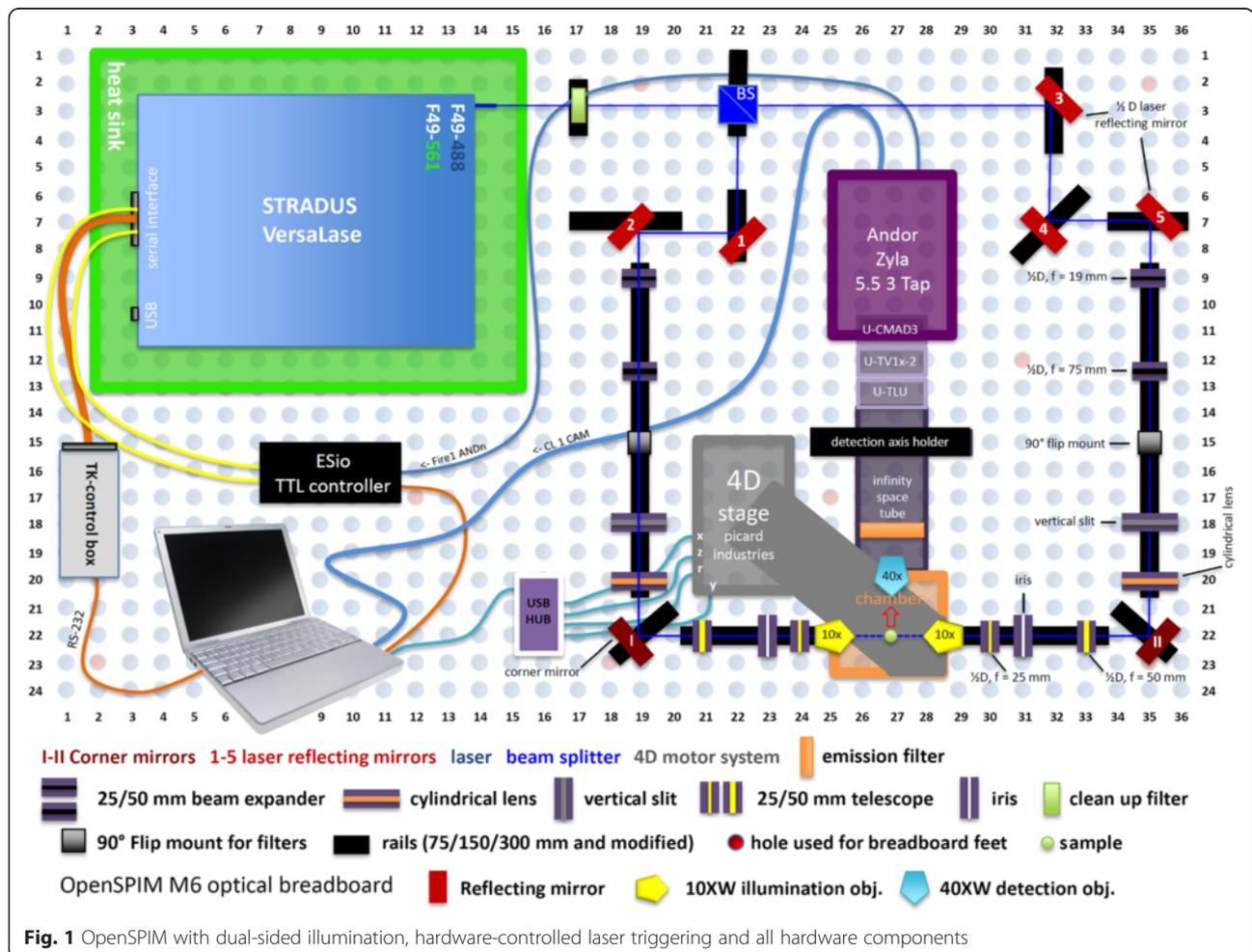


Background

Light-sheet illumination for microscopy is an old technology enjoying a dramatic recent renaissance due to introduction of selective plane illumination microscopy (SPIM) [1]. The principle of SPIM is to use optics to form a thin sheet of light that passes through the specimen. Unlike a standard microscope in SPIM the objective lens is placed perpendicular to the direction of the light such that the sheet of light illuminates the specimen only at the focal plane of the lens. This has two important benefits; it eliminates scattered light from out of focus areas of the specimen providing a natural means of optical sectioning and, because only the imaged area is illuminated, the total amount of light hitting the specimen is orders of magnitude less than in conventional fluorescence microscopy meaning that photodamage/phototoxicity is enormously reduced and imaging over long periods is possible [1]. This latter benefit is of great significance for live imaging. OpenSPIM is an open access light-sheet microscopy design [2]; <http://openspim.org>; see also [3]. The OpenSPIM resource gives users step-by-step guidance for building a basic configuration of a SPIM microscope and includes appropriate

open source software for image acquisition and processing such as Fiji (<http://fiji.sc/Fiji>), micromanager (<https://www.micro-manager.org/>), multiview reconstruction plugins [4, 5] deconvolution [6] and big data viewer (<http://fiji.sc/BigDataViewer>). The design can be adapted and upgraded according to the users specific requirements and budget. We have designed an OpenSPIM microscope capable of dual-sided illumination (the so called T-configuration proposed on the OpenSPIM wiki). The microscope was built following instructions from the website <http://openspim.org> with modifications required to extend the capabilities of the basic single sided illumination described there (Fig. 1).

To test our system we have imaged the early embryogenesis and the larval stage of the polyclad flatworm *Maritigrella crozieri*, a promising new evo-devo model within Plathyhelminthes [7]. Eggs of this polyclad flatworm undergo stereotypical spiral cleavage to produce a ciliated planktotrophic larval stage known as Müller larva that shows morphological similarities to planktotrophic larval stages found in marine annelids and molluscs. The embryonic and post-embryonic development



of *M. crozieri* has been previously described [8]. Recent flatworm phylogenies confirm the basal position of polyclad flatworms within the rhabditophoran Platyhelminthes [9, 10] making *M. crozieri* and other polyclad flatworms an interesting system for evo-devo studies within Platyhelminthes and amongst other Lophotrochozoa. Here we demonstrate that, on both live and fixed material, we were able to visualize the stereotypical spiral cleavage pattern of *M. crozieri* with high-speed time-lapse sequences and were able to 3D-reconstruct a number of individual time points of the early embryonic development using Fiji's bead based registration software and multi-view deconvolution plugins [4, 6].

In this report we describe a real life experience of building an OpenSPIM microscope. We discuss the difficulties we encountered, the real costs involved including the time spent and difficulties encountered as well as describing the limitations and significant benefits of the system.

Results

Our OpenSPIM produces high quality images which we compare to scanning electron micrographs (SEM)

To test whether our OpenSPIM microscope can produce high quality images, we stained fixed 1 day old Müller's larvae with a monoclonal Mouse anti-Acetylated Tubulin

antibody (Sigma) and used a secondary antibody conjugated to Alexa Fluor® 568 Goat anti-Mouse (Invitrogen™). Our OpenSPIM images (shown as maximum projections) show cilia covering the whole epidermis of the polyclad larva (Fig. 2a-e). This dense film of short cilia can easily be distinguished from longer cilia comprising the ciliary band along the eight lobes (Fig. 2e). Our OpenSPIM images show a clear resemblance to scanning electron microscopy images [7] of similar stage larvae (Fig. 2d, e and f) confirming reliable image acquisition with OpenSPIM at the level of embryo morphology. For a more detailed comparison of several views see also Additional file 1.

The advantage of OpenSPIM multi-view reconstructions over confocal microscopy and single image in *M. crozieri*

Standard confocal microscopes lack the possibility of multi-view imaging and reconstruction. This is important for the study of *M. crozieri* larvae and embryos due to the attenuation of light intensity caused by the opaque yolk meaning we can only visualize one side of the embryo. We have found that the opacity causes significant signal loss, which becomes especially obvious in *Maritigrella* when the confocal z-stack of an imaged specimen is rotated. We demonstrate this here in a fixed

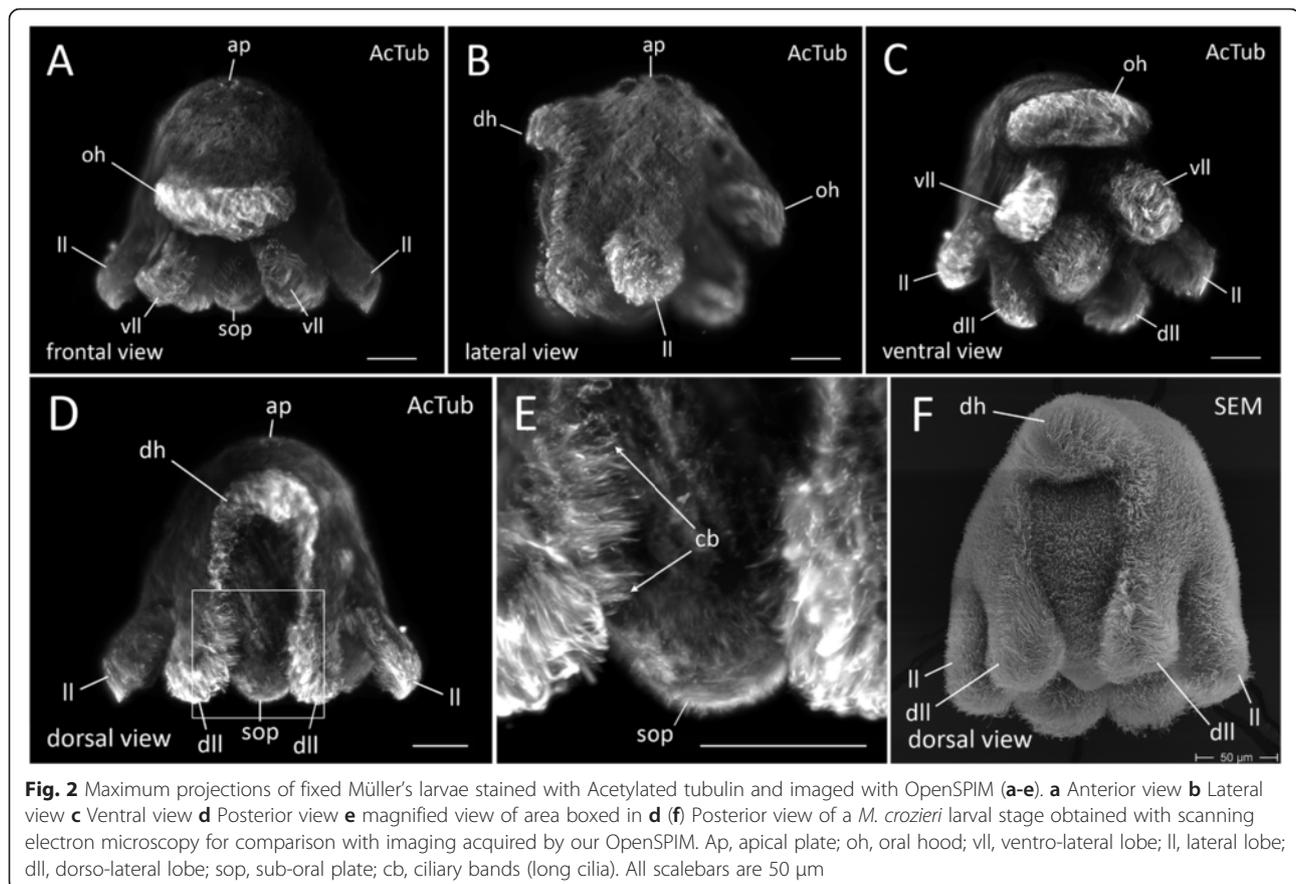


Fig. 2 Maximum projections of fixed Müller's larvae stained with Acetylated tubulin and imaged with OpenSPIM (a-e). **a** Anterior view **b** Lateral view **c** Ventral view **d** Posterior view **e** magnified view of area boxed in **d** **f** Posterior view of a *M. crozieri* larval stage obtained with scanning electron microscopy for comparison with imaging acquired by our OpenSPIM. Ap, apical plate; oh, oral hood; vll, ventro-lateral lobe; ll, lateral lobe; dll, dorso-lateral lobe; sop, sub-oral plate; cb, ciliary bands (long cilia). All scalebars are 50 μm

larva labeled with the nucleic-stain SytoxGreen (Fig. 3, right).

The second drawback of a confocal is the necessity of using a slide with coverslip, which tends to cause deformation of our topologically complex larvae. The rotation of a confocal imaged larva reveals the slightly squeezed body shape of the larva. Confocal z-stacks are not suitable for further image processing (e.g. image pattern registration as described by [11, 12]).

In contrast to confocal imaging, OpenSPIM offers a multi-view reconstruction method, whereby different angles of the same specimen can be fused into a single z-stack as shown in Fig. 3 (left side). The reconstructed larva not only keeps its natural shape, but also includes the information obtained from each individual angle, resulting in a whole-mount containing high-resolution signal from all sides. For *Maritigrella* larvae and embryos multi-view reconstructions achieved with

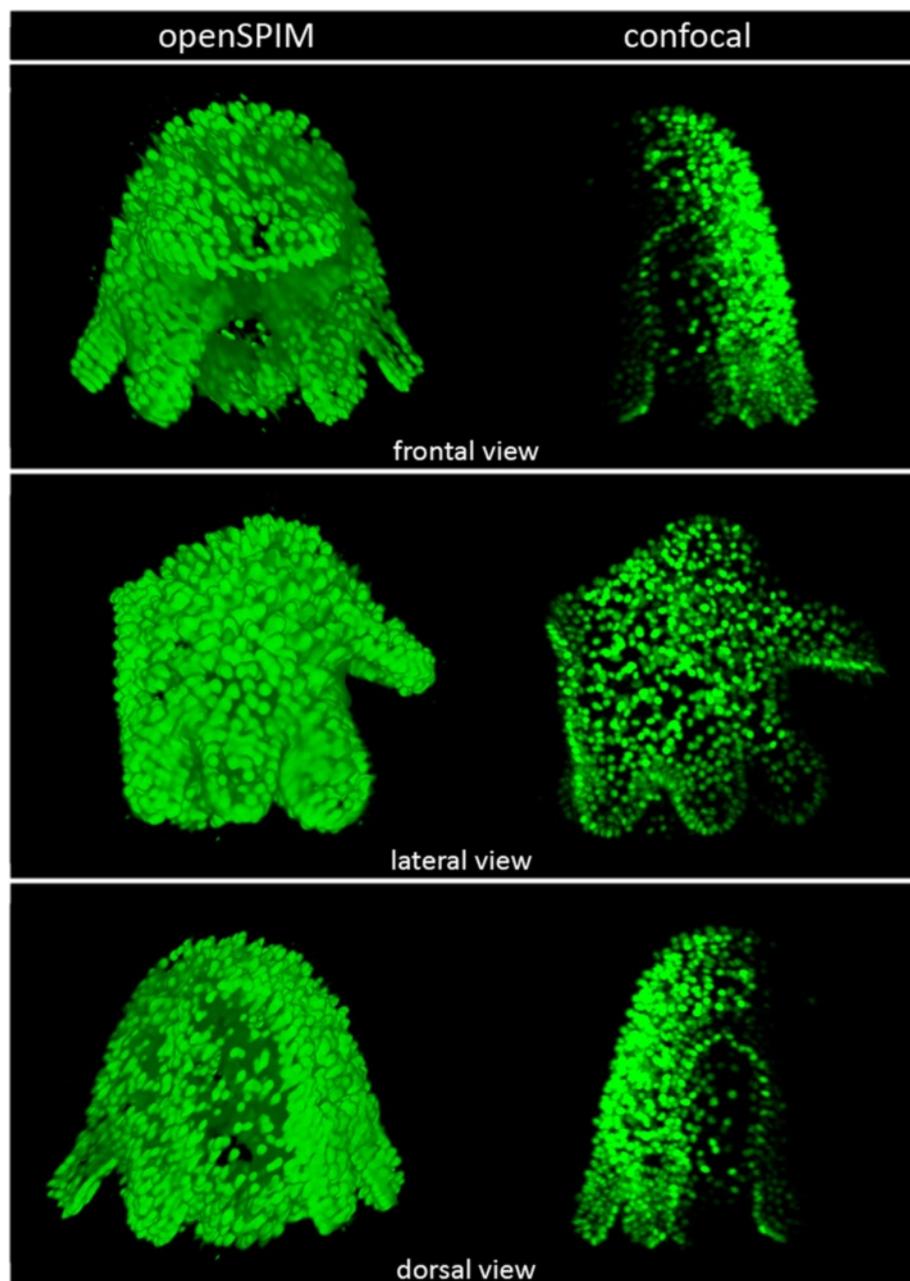


Fig. 3 A comparison of a multi-view reconstructed larva (multi-view deconvolution of several angles) stained with the nucleic marker SytoxGreen (*left side*) with a larva with the same staining captured with a Leica TCS SP8 confocal laser microscopy (*right side*)

OpenSPIM create a crucial advantage over confocal microscopy.

We further visualized to what extent average fusion and deconvolution [6] can improve results over a single view in an *M. crozieri* embryo when imaged with our OpenSPIM. This is relevant e.g. for early cleavage observations, when nuclei of the macromeres shift from the animal pole towards the vegetal pole of the embryo and are thus difficult to see.

In terms of imaging the entire embryo, it is not surprising that we found a clear benefit gained by applying multi-view imaging (average fusion or multi-view deconvolution of 5 angles) over a single one angle view. The differences are shown in Fig. 4a-c; in the single angle view the small macromeres (cells A-D) at the vegetal extreme of the embryo are not visible (Fig. 4a). The acquisition of several angles (Fig. 4b and c) reveals the missing cells and makes clear that embryonic 3D reconstructions, which should include all nuclei information, depends on multi-view imaging. A slight improvement of multi-view deconvolution with 12 iterations over average fusion could be achieved (Fig. 4b and c), but appears to be less critical for nuclei staining in early staged *M. crozieri* embryos.

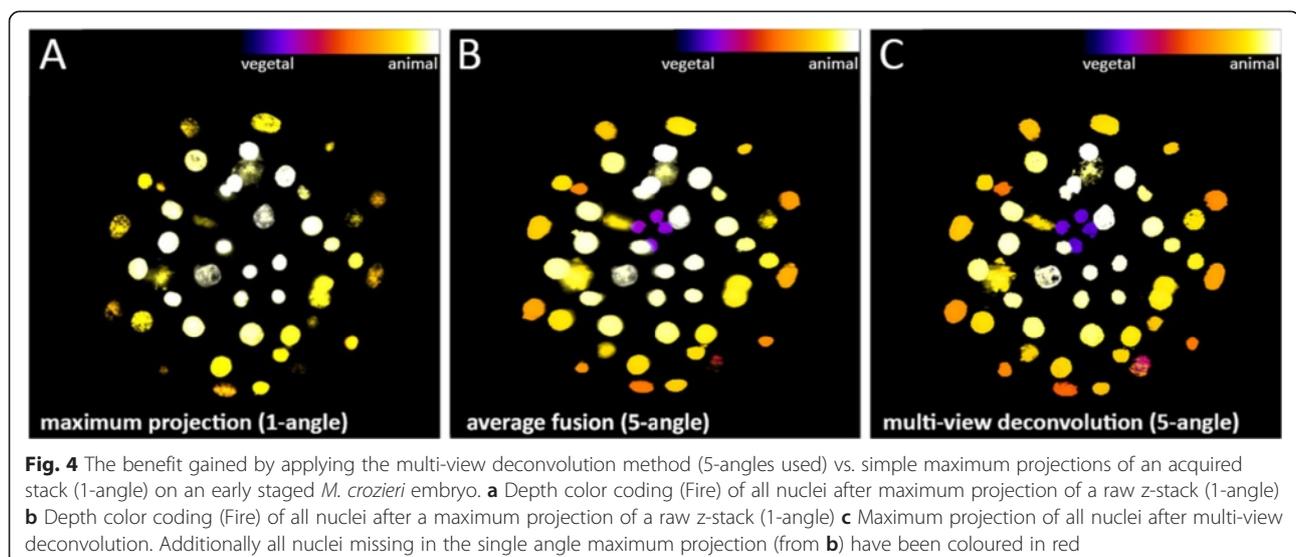
Dual-sided illumination efficiently compensates axial intensity attenuation in semi-transparent specimens

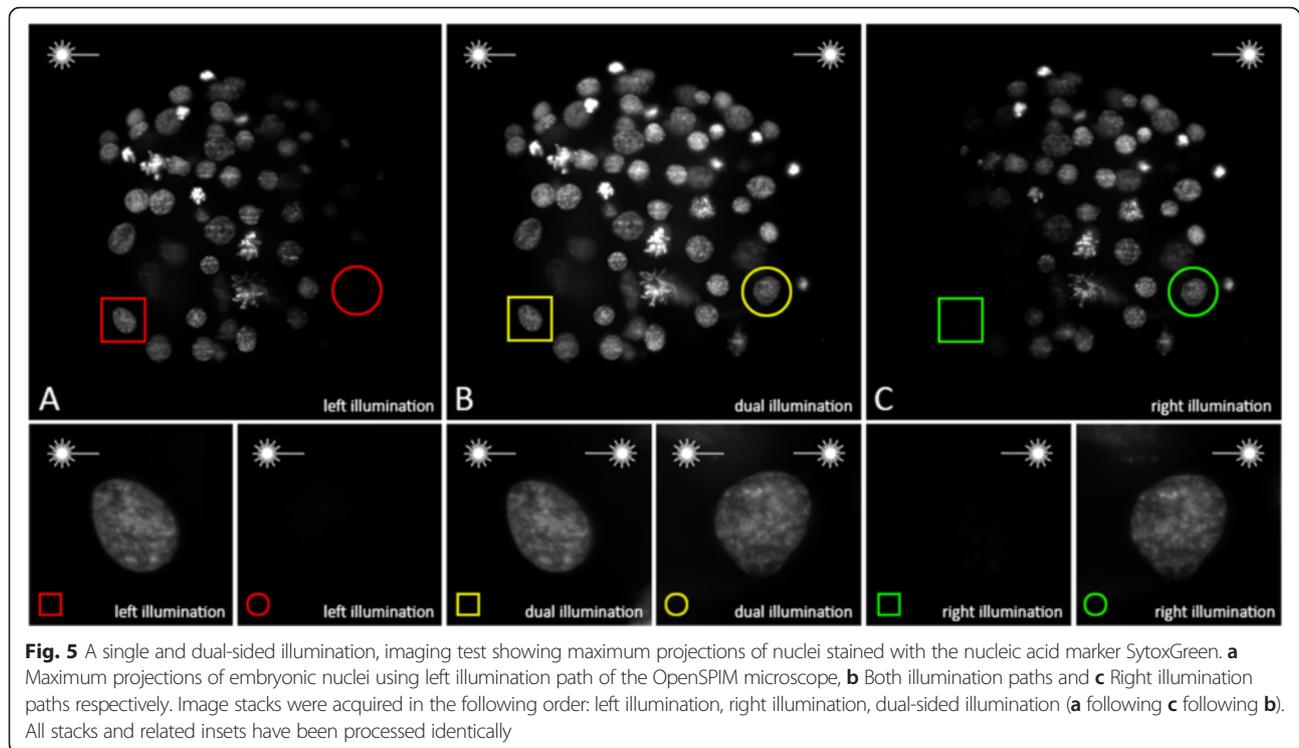
Dual-sided illumination for OpenSPIM microscopy can be achieved by building a so-called T-configuration, whereby the laser beam gets split into two beams and a second optical path is installed on the optical breadboard. This allows the illumination of specimens from two sides, instead of one, as demonstrated originally by [13], and was also suggested as a potential extension in the original OpenSPIM

publication [2]. The benefit of having dual-sided illumination in our OpenSPIM was tested on fixed *M. crozieri* embryos stained with the nucleic acid marker SytoxGreen. In single-sided illumination images (where one of the two illumination paths has been completely obscured - left or right respectively), a significant loss of signal during acquisition on the side of the missing illumination path becomes obvious due to axial intensity attenuation caused by our opaque and yolky specimens (Fig. 5a and c). The light attenuation is especially apparent when single nuclei from opposed illumination sites (left and right) are directly compared to each other (Fig. 5a and c, insets). In contrast, a more complete picture of the stained nuclei is achieved by using both illumination paths simultaneously (Fig. 5c, insets). This simple test clearly demonstrates the benefit of using dual-sided illumination for our slightly opaque endo-ecithal polyclad embryos.

Two laser lines allow the visualization of two detection channels

Our OpenSPIM is equipped with two individual lasers ($\lambda = 488 \text{ nm}$ and 561 nm) that allow visualization of two detection channels. The twin laser system was tested on fixed 1 day old *M. crozieri* larvae stained with the nucleic marker SytoxGreen (488). The 561 laser was used in the same specimens to visualize auto-fluorescence of gland cells (rhabdites). The larvae have gland cell scattered mostly around the apical plate and on the ventral side of the animals, which is shown in Fig. 6 in a single specimen, in which both channels (green and red) have been combined. Here we simply demonstrate the use and precise alignment of the twin laser beams (488 nm and 561 nm). Precise alignment is required during multi



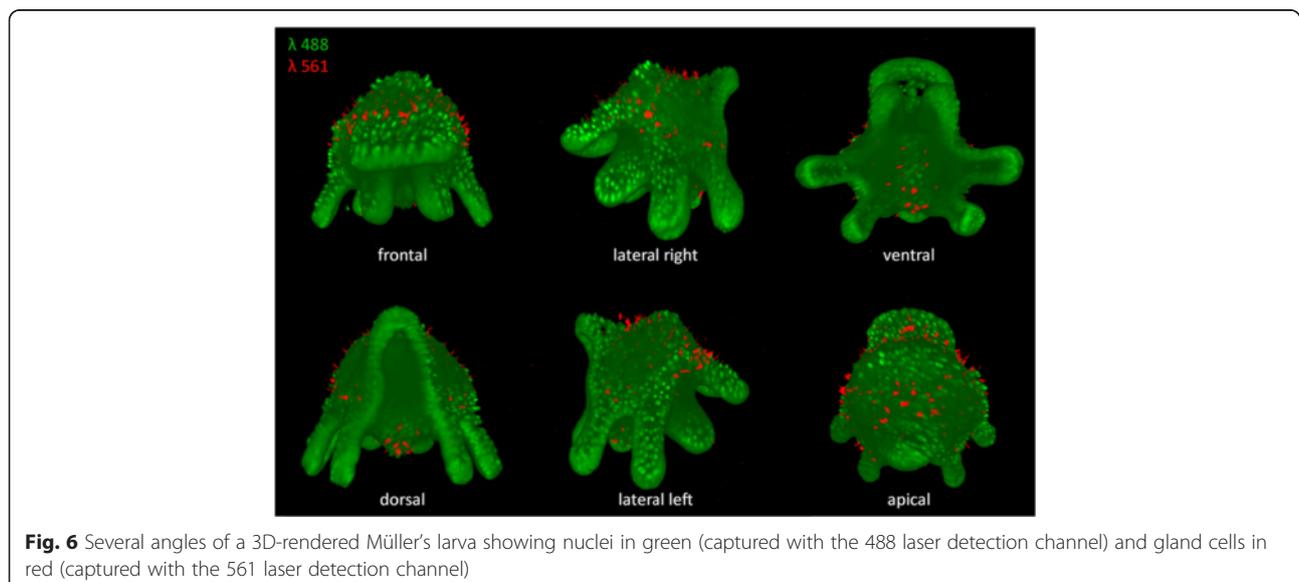


color imaging to obtain good quality images from both channels. The initial laser beam alignments in a multiple laser system (in our case VersaLase) is done by the manufacturer and an OpenSPIM user can later only align one wavelength, e.g. 488 nm, while the other wavelength(s) (in our case the 561 nm) is presumed to coincide. It is worth noting that we have transported our OpenSPIM by train and car and that the default

alignment of our laser system alignment has proven robust during travelling.

OpenSPIM image acquisition with hardware controlled laser triggering is more than twice as fast

With the aim of reducing image acquisition time, we incorporated ESio's TTL controller box (<http://www.esi-magingsolutions.com/>) into our OpenSPIM microscope;



this enables hardware-controlled synchronization of the timing of camera exposure and laser triggering. To test our ESio TTL controller, a 100 μm thick single color stack was imaged (1280 \times 1080 resolution in 16-bit and an exposure time of 32 ms) with a constant step size of 1.5 μm . In this test, the software-controlled image

acquisition (by MicroManager without the TTL controller box) completed the acquisition in 43.5 s. In comparison, when hardware-controlled imaging is used, where lasers are triggered with the TTL controller box from ESio, image acquisition took 17.5 s demonstrating a significant reduction of image acquisition time.

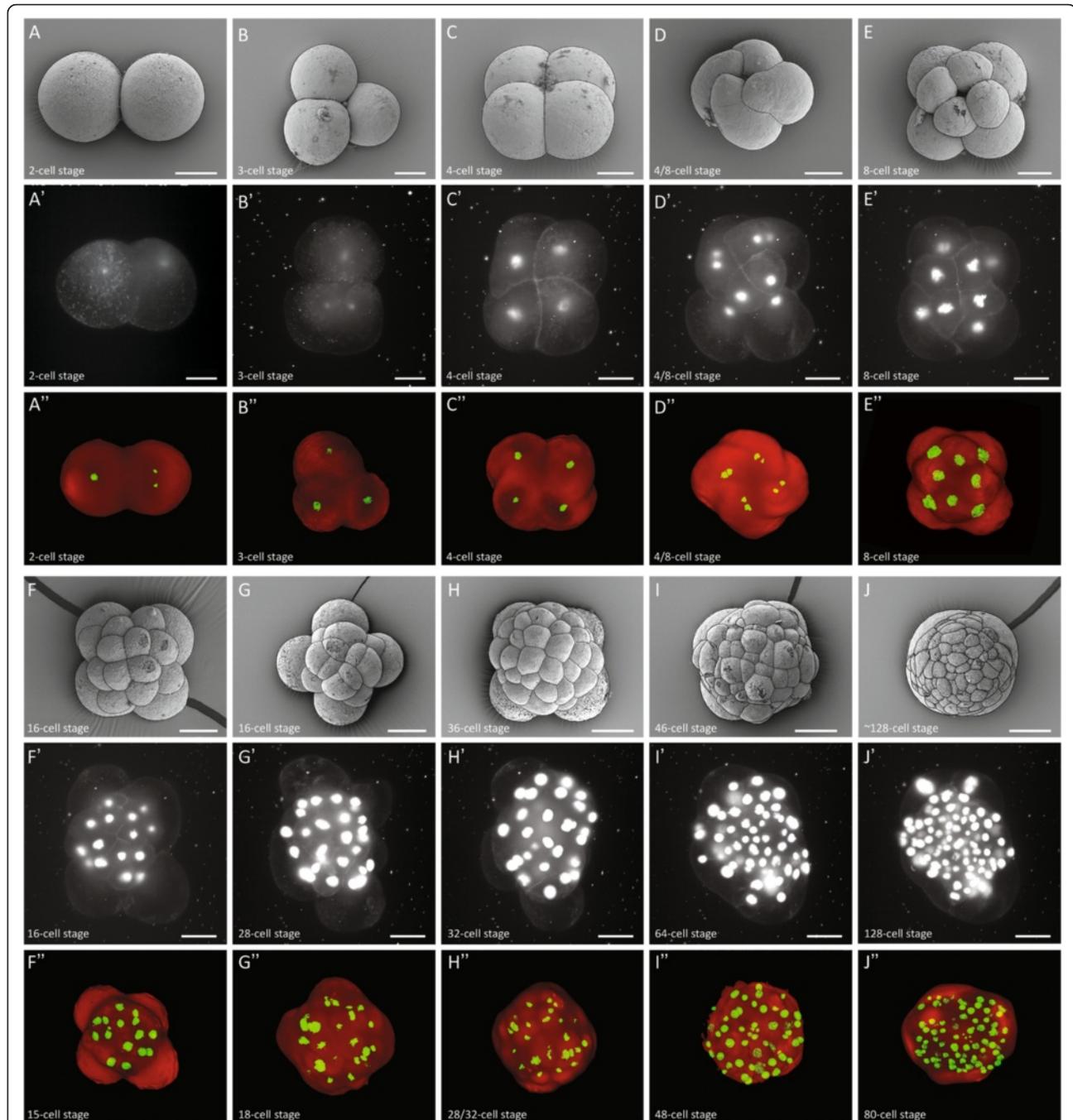


Fig. 7 Summary figure of the early embryonic development of the polyclad flatworm *M. crozieri* (1–128-cell stages) (A–J); SEM pictures (A–J) have been captured for comparison, stills from time-lapse sequences (A–J’), multi-view 3D reconstructions (A–J’'); all embryos are shown from animal side. Note that time-lapse images (A–J’) are presented as captured by the OpenSPIM (mirror images) and therefore cleavage direction is opposite to 3D and SEM images. All scale bars are 50 μm

Fiji's bead based registration algorithm and multi-view deconvolution is essential to visualize all nuclei in *M. crozieri* embryos along the animal-vegetal axis

Having the possibility to 3D rotate the specimen and using a faster image acquisition set-up opens up the possibility of carrying out whole-embryo time-lapse videos of the development of an embryo. Fiji's bead based registration algorithm and multi-view deconvolution plugins [4, 6] make it possible to fuse and deconvolve z-stacks imaged at multiple angles, acquired sequentially at any given time-point. We imaged the early development of *Maritigrella* covering the spiral cleavage and the formation of the four quadrants (Fig. 7A-J'). To ensure that the development is normal in our live-imaging experiment, we fixed specimens from series of cleavage stages with fixed specimens, for which both 3D reconstructions of immunostained OpenSPIM imaged embryos and SEM imaged embryos were performed (Fig. 7A-J & A-J'). The 3D-reconstructed series of fixed embryos of several stages are also available as 3D models (see Additional file 2).

Rapid in vivo time-lapse sequences captured with OpenSPIM show the dynamic early embryonic development of *M. crozieri*

With the OpenSPIM equipped with two illumination paths and capable of rapidly producing, high-quality image stacks, we aimed to visualize the embryonic development in *M. crozieri* up to the 128-cell stage to further test the potential of OpenSPIM for live-imaging and, ultimately, for lineage tracing. We created a time-lapse sequence of a developing embryo injected at the one cell stage with a nuclear marker (H2B:GFP) and a membrane marker (CAAX:GFP). Our time lapse covers 18 h and shows the stereotypical spiral cleavage and formation of four quartets and further development in *M. crozieri*. The sequence visualizes the embryo from the animal pole (Fig. 7A-J' and Additional file 3) and consists of 273 individual time-points. During early cleavage, the live specimens had similar morphology at specific time points when compared with fixed specimens (SEM and 3D reconstructions) at the same developmental stages.

Discussion

Summary of the capacity of our new OpenSPIM

New modifications tested for OpenSPIM

When designing microscopes for in vivo imaging with the purpose of tracing cells, one of the goals is to have a high imaging speed in order to have the best time resolution. One of our own modifications included **hardware-controlled imaging** that appears to be an elegant way of removing unwanted delays during image acquisition. Another relatively new implementation, at least in the context of OpenSPIM, is the use of **dual-sided**

illumination, which we tested on our specimens. We demonstrated that bringing the light-sheet simultaneously from two sides to our opaque and yolky samples results in a significant increase in signal across the sample as shown for the nucleic markers of stained embryos (Fig. 5).

Limitations of our self-built OpenSPIM

It is worth mentioning that simultaneous dual-sided illumination can lead to the light-sheet widening and a reduction in image quality due to additional light scattering effects and shadowing [13]. In our sample, these issues do not outweigh the benefits gained by dual-sided illumination in comparison to the otherwise much more severe attenuation effect observed, but it is assumed to have an impact on the final image quality.

Another limitation of conventional light-sheet microscopy concerns the thickness of the light-sheet. Thinner light-sheets are governed by the illumination objective and the thickness depends in particular on their numerical aperture. Ideally the thickness of the light-sheet is uniform across the field of view. In reality, it widens on each side of view and its narrowest point resides in the middle. Fortunately, that is where the sample is normally located. When a static light-sheet is created by passing a pencil beam through a cylindrical lens, the ratio of the light-sheet thickness between the center and the side of the field of view depends on the numerical aperture of the illumination objective and the size of the field of view, i.e. the magnification of the detection objective. OpenSPIM as described presents a good compromise, however the sample should be positioned as centrally as possible for optimal sectioning.

To address these problems in light-sheet microscopy, and of particular importance for specimens larger than our embryos, more advanced light-sheet microscopes illuminate the sample from left and right sides sequentially (rather than simultaneously as presented here (see Fig. 5) and also take advantage of pivoting (scanning) the light-sheet as described for the mSPIM [13]. This significantly reduces scattering and attenuation across the field of view. Alternatively, a light-sheet can be generated by scanning a Gaussian beam up and down across the field of view [14]. Thus, the light-sheet that is created can be further modified in various ways [15, 16]. However, such a light-sheet formation paradigm goes beyond the original OpenSPIM design. Nevertheless it can be implemented on the OpenSPIM platform and it is expected that the community of users forming around OpenSPIM will do so.

Points for consideration before purchasing and building an OpenSPIM

There is little doubt that a self-built light-sheet microscope is significantly more affordable than existing

commercially available alternatives. A laboratory considering whether to embark on building one ought to consider two factors. First is the question of whether the finished microscope will be an adequate alternative in terms of image quality and ease of use for the specific task. Second, it is essential when considering an OpenSPIM to factor in the hidden costs involved, most obviously the costs implied by the time spent building the microscope, learning to use it and learning to use the open source software required to run the microscope and to process the data acquired.

For our purposes the quality and speed of acquisition that we were able to achieve with our home-built OpenSPIM device provides valuable, high quality data that suit our requirements. However, despite the fact that the assembly of an OpenSPIM is indeed quite straightforward, this step remains only one of the many challenges to overcome. Here we summarize various steps we feel are worth considering before building an OpenSPIM in order to avoid assembling an expensive toy that will be forgotten shortly after (Fig. 8).

Before you begin

Before beginning we would recommend prospective OpenSPIM users to image your own specimens on an established OpenSPIM system. This will provide valuable information on whether the system will be suitable for your purposes as well as show what is required in terms of hardware for capturing high-quality images of your particular specimens. This is also an opportunity to gain skills such as correctly aligning the light-sheets, getting familiar with the acquisition software, finding the optimal mounting strategy for the specimens and will inform decisions for the OpenSPIM design selected, as discussed in the next section. There are many OpenSPIM systems around the world; the current estimate is 70. The system from Tomancak lab also regularly travels to practical courses and was extensively used during the EMBO course on Light-sheet Microscopy in Dresden (August 2014 http://openspim.org/EMBO_practical_course_Light_sheet_microscopy and upcoming August 2016).

Designing your OpenSPIM

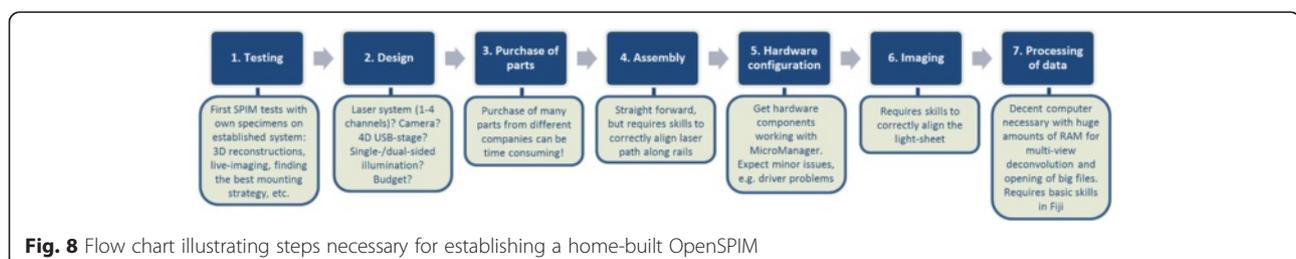
The basic design of an OpenSPIM can be taken from the open access platform (<http://openspim.org>). However, modifications, which might meet more specific needs of individual users, require well thought-through decisions especially considering that most divergences from the basic plan will involve higher costs and, very likely, additional trouble shooting.

We have discussed the most significant amendments we have made in building our own OpenSPIM. Dual sided illumination allows us to image our relatively opaque, yolky embryos optimally and we have shown the benefits of this. Twin lasers allow us to observe more than one labelled molecule per sample. As the most expensive component, the laser system is of particular importance, especially when it comes to multi-channel acquisition. Our OpenSPIM can be easily upgraded up to as many as 4 different laser wavelengths whose beams are aligned within the laser system itself. This alignment of two lasers has proven robust even when travelling, meaning the microscope is fairly portable.

As our embryos are extracted from animals living in tropical waters they can be left at room temperature (23° C) during development. Therefore our OpenSPIM chamber temperature is currently not temperature regulated, but depending on the experiment or the specimens used for imaging a more sophisticated control of the chamber temperature might often be advantageous or even a requirement. While we have no experience of controlling variables in the acquisition chamber, we think that temperature control could be achieved easily by simply placing the chamber on top of a heating/cooling plate. Additional regulations such as pH or CO₂ controls, although feasible, would require more elaborate chamber modifications to avoid, for example, bubbling or flow disturbance of the chamber water created by the connected gas supply and reliable measuring systems.

Time taken for purchasing

While this might sound trivial, we found that purchasing elements occupied a significant time. There were three reasons for this, first that there is a multitude of suppliers to be negotiated with. Second, as some of the parts are expensive we (like many institutions) were required



to obtain multiple quotes for each item. Third, the choices made regarding some parts had knock-on effects regarding the choice or specification of other parts. Finally it should not be forgotten that some of the parts of the OpenSPIM are bespoke and require a workshop or manufacturer for their production.

Assembly

The assembly of all parts can be considered fairly easy, also thanks to the information provided from the <http://openspim.org> website. Usually this should be the least time consuming (and the most fun) task.

Software and hardware integration

The MicroManager software and information provided on the OpenSPIM website makes correct hardware configuration relatively easy. However - at least in our experience - establishing the correct links between hardware components and the acquisition computer causes time consuming problems. Additional time for hardware testing and configuration should be allowed. As an example, we experienced a major issue installing a simple FTDI chip driver, which is necessary for the ESio's TTL controller box to communicate with the acquisition computer. Solving this problem required additional testing of the hardware and interaction with the original suppliers. Moreover, we strongly recommend interacting with the growing OpenSPIM online community via the mailing list, since many users are experiencing the same problems and it is the power of this community that will help you overcome them. Besides, hardware software integration is not something that a typical biologist can master with ease. Involving computer scientists or engineers on the undergraduate level, which should be relatively easy at any large University, is likely to smooth many integration problems. It will also give the students valuable experience with open access hardware and electronics and connect them with the active online communities in these areas.

A fast way to correctly align the OpenSPIM

Learning how to correctly align the light-sheet is a skill that might require some help, but it is not particularly difficult to learn. Within the materials and methods we describe what we learned and how we currently align our two excitation light-sheets by simply adjusting the 25 mm and 50 mm telescope lenses and the two adjuster knobs (Horizontal & Vertical) of the Gimbal mounts of each corner mirror. It is a relatively fast approach (and certainly not the only one), but in our experience the results achieved in terms of image quality are more than satisfying.

Time needed to complete building the OpenSPIM

Altogether it took us about 7 months from ordering the OpenSPIM parts to acquiring a first image. This time span is surely highly variable and some delays we experienced and mentioned above (see time taken for purchasing) can probably be improved or avoided at all.

Image processing

Imaging and processing and the challenge of multi-view 4D microscopy of acquired data can be straightforward or become a major issue depending on the operator's ambitions. Acquisition of z-stacks of fixed specimens and subsequent processing with Fiji can be easily learned and more sophisticated processing such as multi-view deconvolution can be learned using online Fiji tutorials on how to use the necessary plugins.

Considerably more challenging, in our experience, is long-term multi-view 4D microscopy of live embryos. This live-imaging setup (keeping the embryo alive and developing normally during acquisition for example) is clearly important. It is also essential to consider the challenge of post-processing the huge amount of data that are generated. Home-built OpenSPIMs are in principle capable of creating elaborate multi-view 4D microscopy videos on difficult specimens (e.g. opaque embryos with scattered emission-light). This was successfully demonstrated on *Drosophila* embryos, where data from six angles per time point have been acquired and the OpenSPIM data generated were subsequently successfully reconstructed using Fiji's bead based registrations algorithm and fused via multi-view deconvolution. However, multi-view 4D microscopy requires an efficient work flow saving the produced data onto hard drives. The second major requirement is a precise 4D motor system to keep the positional information of the specimen over time as exact as possible in concert with acquisition software that allows the correction of minor drifting of the specimen. Finally major computational resources are needed for processing the data generated, especially if multi-view deconvolution of hundreds of time-points is intended. In our opinion multi-view 4D microscopy is one of the most demanding and challenging experiments one can undertake with a home-built OpenSPIM and will thus be discussed further in the following section.

Inefficient data saving can prolong time-point intervals during imaging

Multi-view 4D microscopy requires software that reliably saves large amounts of data on hard-drives without running into the problem of a data bottleneck. In single-view time-lapse videos, we observed that the creation of closely spaced time-points (intervals from about 90 s/ time-point) with the MicroManager SPIMacquisition

plugin (available at OpenSPIM.org) can cause delays after a certain amount of time has passed. The interest here is, perhaps, less in the specifics of this issue and more in the observation that running an OpenSPIM (as opposed to a commercial system) will require the operator to get involved in many such technical challenges. Alternatively, as this is clearly a solvable issue, one could invest in collaboration with software engineers to identify the problem and adjust the open source software accordingly. Expert help from microManager, Fiji and OpenSPIM communities is expected and required. To ensure the problem is solved one has to invest in the solution. These communities are not compensated for developing the resources and their ability to fix specific problems is limited.

Combining multi view acquisition with long term in vivo experiments

In our experience, long term in vivo multi view experiments with the aim of acquiring many time-points with several angles is not an easy task. Our living embryos occasionally undergo dynamic developmental processes, which can cause minor drifts during imaging. Additionally the automated correct positioning for each angle relies on the smooth and precise running of the USB-4D stage motors system (x, y, z, and twister motors) and on advanced acquisition software. Recently anti-drift plugins have been developed and implemented into MicroManager and are currently being further improved. We anticipate that these developments will bring major benefits for multi-view multi time point acquisition with an OpenSPIM.

Processing of acquired multi-view data is challenging

The creation of multi-view 4D videos with an OpenSPIM has many interesting challenges. One important question that remains is how to deal with the huge amount of data generated (Table 1 provides examples of our acquired data size). The processing of single time-points is feasible on a decent desktop computer (our system information can be found in the Table 4), keeping in mind that SPIM registration processes such as multi-view deconvolution can require up to 128 GB of memory to successfully deconvolve a single time-point without compromising image quality and depending on

parameters such as z-stack size, resolution, bit-rate, etc. To handle hundreds of time-points, even when imaging quality standards are lowered, a cluster computer with a sophisticated pipeline to organise the processing becomes a necessity. Cluster processing will certainly get more accessible in the future and an automated workflow for multi-view SPIM recordings, see [17], but the need to set up such a pipeline and to have access to a cluster computer should also be borne in mind if OpenSPIM multi-view 4D microscopy is required. Different laboratories have currently already developed a range of increasingly user-friendly tools to visualize, handle and automatically extract information from large-scale light-sheet data [18–21].

Conclusion

We have described the design and assembly of a T-configuration OpenSPIM with twin lasers. We have shown that a home-built SPIM microscope can be used as a scientific instrument to study the embryonic development of the polyclad flatworm *M. crozieri* on fixed specimens and in vivo. With our microscope we have produced high-quality 3D images of fixed larvae and have captured in detail the early embryonic development up to the 128 cell stage in a series of 3D reconstructed time-points.

One of our major goals is to use OpenSPIM for 4D microscopy (3D time lapse). Our OpenSPIM time-lapse videos, presented in Fig. 6 and Additional file 3, demonstrate our ability to image the embryogenesis of *M. crozieri* in unprecedented detail over time by single-view stack acquisition.

We have highlighted the problems encountered at all stages of building our OpenSPIM in the hope that this will help future users with similar ambitions. Building our microscope has been a fascinating challenge, and we conclude that OpenSPIM is eminently possible for anyone interested having continuous access to their own light-sheet microscope.

Methods

OpenSPIM - summary

An OpenSPIM microscope capable of dual-sided illumination (T-configuration) was built on a 600 x 900 x 12.7 mm aluminium breadboard following instructions from the website <http://openspim.org/>. The principal components of

Table 1 Examples of acquired data size. (TP = time-points)

Figures/Supplementary Video	TP	Resolution	Bitrate	Z-step	Z-stack	Acquired data size		
						Per image	Per z-stack	In total
Fig. 3 - AcTub frontal view	1	1280 × 1080	16-bit	3 μm	101 slices	2.6 MB	266 MB	266 MB
Fig. 6 - dual-sided illumination	1	2560 × 2160	16-bit	0.5 μm	301 slices	11 MB	3.1 GB	3.1 GB
Fig. 8J (3D) - 5 angles multi-view fusion	1	758 × 758	32-bit	Isotropic	635 slices	2.2 MB	1.4 GB	1.4 GB
Additional file 3 - 18 h time-lapse	273	1280 × 1080	16-bit	3 μm	94 slices	2.6 MB	244.4 MB	66.72 GB

our microscope comprise a multiple wavelength laser system (Stradus VersaLase™ from Laser2000 <http://www.laser2000.co.uk/versalase.php>) producing two individual wavelengths ($\lambda = 488$ and 561 nm); a Zyla 5.5 3 Tap sCMOS camera from Andor (<http://www.andor.com/>); and a USB 4D-stage from Picard Industries (<http://www.picard-industries.com/>). The acquisition chamber (designed by PGP and manufactured by Pieter Fourie Design and Engineering CC; <http://www.pfde.co.uk>) includes openings for two 10x illumination objectives (Olympus UMPLFLN10xW left and right, N.A. 0.30) and one aperture for a 40x acquisition objective (Olympus; LUMPLFLN40xW, N.A. 0.80). The optical breadboard, rails and rail carriers, optical elements and mirrors were purchased from Thorlabs (<http://www.thorlabs.com/>), fluorescence clean up and emission filters from AHF (<http://www.ahf.de/>). We included a complete list of all purchased parts (Table 2) and a summary of the costs (Table 3).

OpenSPIM - assembly

Mirror components, optical elements and the acquisition chamber of the OpenSPIM were assembled and mounted on rail carriers as described in the video guide on the OpenSPIM website and is summarized within the Additional file 4 in 14 simplified steps and schematically represented in Additional file 5.

OpenSPIM - alignment of illumination paths along the rails

The two illumination paths were aligned along the optical rails using alignment disks (DG05-1500-H1-MD, Thorlabs) and ring-activated iris apertures (SM1D12D, Thorlabs). Fine-tuning of the light paths was applied by adjusting the Kinematic Mounts (KM05/M, Thorlabs) of the laser reflecting mirrors. Note that it is important to think of appropriate laser safety measures during laser adjustments. For example we use special laser safety eyewear (from laservision) and avoid wearing reflective objects. A more detailed step-by-step description of how we aligned the light-sheet before image acquisition can be found in the Additional file 4 and Additional file 6: Figure S3.

OpenSPIM - configuration of the acquisition computer

All necessary hardware component drivers were installed on a HPZ820 workstation computer (see Table 4 for computer specifications) and the OpenSPIM hardware configured with the open source microscopy software MicroManager (version 1.4.19; November 7, 2014 release; <https://www.micro-manager.org/>).

OpenSPIM - processing of acquired data

Post-processing of acquired data was performed with the latest version of the freely available imaging software Fiji [22]. For the 3D reconstructions, we took advantage of

the bead based registration algorithm and the multi-view deconvolution plugin [4–6].

Animal culture

Adult specimens of *M. crozieri* were collected in coastal mangrove areas in the Lower Florida Keys, USA in November 2014. Eggs without egg-shells (to produce ‘naked’ embryos) were obtained from adults by poking with a needle (BD Microlance 3) and raised in Petri dishes coated with 2 % agarose (diluted in filtered artificial seawater) or gelatin coated Petri dishes at room temperature in penicillin-streptomycin (100 $\mu\text{g/ml}$ penicillin; 200 $\mu\text{g/ml}$ streptomycin) treated Millipore filtered artificial seawater (35–36 ‰).

In vitro synthesis of mRNA

The plasmids carrying the nuclear marker pCS2-H2B-GFP (GFP-Histone) and the surface marker pDestTol2pA2-CAAX-EGFP [23] were linearized with the restriction enzymes NotI and BglII respectively. Ambion’s SP6 mMES-SAGE mMACHINE kit was used to produce capped mRNA.

Microinjections

Fine-tipped microinjection needles were pulled on a Sutter P-97 micropipette puller (parameters: P = 300; H = 560; Pu = 140; V = 80; T = 200.) and microinjections of synthesized mRNA (~300–400 ng/ μl per mRNA in nuclease-free water) were carried out under a Leica DMI3000 B inverted scope with a Leica micromanipulator and a Picospitzer® III at room temperature.

Imaging of embryos for 3D-reconstructions & time-lapse image acquisition

For 3D reconstructions of fixed embryos, glass capillaries were mounted into the OpenSPIM chamber via a 1 ml BD Plastikpak (REF 300013) syringe and embryos embedded in 1 % agarose containing 0.5 μm sized fluorescence beads (1:2500, F8813 from Life Technologies) to enable registration of images taken from different angles. For imaging agarose was pushed out of the glass capillary once mounted onto the OpenSPIM chamber filled with water to a point that the embryo is visible outside the capillary. This is a regular procedure in SPIM microscopy that usually requires a minimum density of 0.6 % agarose to become stable in holding the specimen in place during imaging. This is a necessary step to avoid severe optical aberration that would otherwise be caused by the lasers passing through scattering materials such as glass capillaries.

In contrast to fixed embryos, live embryos were briefly incubated in 0.2 % low melting agarose and immediately sucked into fluorinated ethylene propylene (FEP) tubes (Bola S1815-04), which were mounted into the

Table 2 List of quantity and materials used for building the OpenSPIM

Laser2000

- Stradus VersaLase™ VersaLase 488/561
- Heat sink (special modification)

Pieter Fourie Design and Engineering CC

- 2x RC1 vertical slit stilt
- 11x RC1 Ø1/2" lens stilt
- 3x Metal objective holder ring
- 1x Detection axis holder, base
- 1x Detection axis holder, top
- 1x Infinity space tube
- 2x Ø1"/Ø25.4 mm microscopy fluorescence emission filter holder, base
- 2x Ø1"/Ø25.4 mm microscopy fluorescence emission filter holder, top
- 8x RAIL CARRIER 15.4 mm, MOD ONLY
- 1x Acrylic sample chamber T, OLYMPUS
- 1x Metal chamber holder T, OLYMPUS
- 8x INSERT FOR RAIL CARRIER 15.4 mm (RC1 MODIFIED)
- 2x RC1 MOD, Ø1/2" lens stilt
- 2x RC1 Iris stilt
- 5x RC1 Ø1/2" mirror stilt

AHF Fluorescent filters

- 1x F72-866; 446/523/600/677 HC Quadband Filter (Emission Filter)
- 1x F59-486; Dual Line Laser Clean-up ZET 488/561

Picard Industries

- 1x USB-4D-STAGE

Thorlabs parts

- 2x DG05-1500-H1-MD; Ø1/2" SM05-Mounted Frosted Glass Alignment Disk w/Ø1 mm Hole
- 2x NE20A-A; Ø25 mm AR-Coated Absorptive Neutral Density Filter, SM1-Threaded Mount, 350-700 nm, OD: 2.0
- 5x TRF90/M; 90° Flip Mount for Ø1" Filters and Optics, Metric
- 2x VA100/M; Adjustable Mechanical Slit, Metric
- 10x LMR05/M; Lens Mount for Ø1/2" Optics, One Retaining Ring Included, M4 Tap
- 5x KM05/M; Kinematic Mount for Ø12.7 mm Optics, Metric
- 2x GM100/M; Ø25.4 mm Gimbal Mirror Mount, Metric, One Retaining Ring Included
- 2x RSP1X15/M; Metric Rotation Mount, 360° Continuous or 15° Indexed Rotation
- 2x BB1-E02; Ø1" Broadband Dielectric Mirror, 400-750 nm
- 5x BB05-E02; Ø1/2" Broadband Dielectric Mirror, 400-750 nm
- 2x AC127-050-A-ML; f = 50 mm, Ø1/2" Achromatic Doublet, SM05-Threaded Mount, ARC: 400-700 nm
- 2x AC127-025-A-ML; f = 25 mm, Ø1/2" Achromatic Doublet, SM05-Threaded Mount, ARC: 400-700 nm
- 2x AC127-019-A-ML; f = 19 mm, Ø1/2" Achromatic Doublet, SM05-Threaded Mount, ARC: 400-700 nm
- 2x AC127-075-A-ML; f = 75 mm, Ø1/2" Achromatic Doublet, SM05-Threaded Mount, ARC: 400-700 nm
- 2x ACY254-050-A; f = 50 mm, Ø1" Cylindrical Achromat, AR Coating: 350 - 700 nm
- 24x RC1; Rail Carrier, 1" x 1", 1/4" (M6) Counterbored Mounting Hole
- 2x LMR1/M; Lens Mount for Ø1" Optics, One Retaining Ring Included, M4 Tap
- 2x SM1D12D; Ring-Activated SM1 Iris Diaphragm
- 1x MB6090/M; Aluminum Breadboard, 600 mm x 900 mm x 12.7 mm, M6 Taps
- 3x AV2/M; Sorbothane Feet, M6 Thread, 20 - 32 kg (44 - 70.4 lb) Load, 4 Pieces

Table 2 List of quantity and materials used for building the OpenSPIM (*Continued*)

3x RLA300/M; Dovetail Optical Rail, 300 mm, Metric
5x RLA150/M; Dovetail Optical Rail, 150 mm, Metric
2x HW-KIT1/M; M4 Cap Screw and Hardware Kit
1x HW-KIT2/M; M6 Cap Screw and Hardware Kit
1x SPW602; SM1 Spanner Wrench, Graduated, Length = 3.88"
1x BS004; 50:50 Non-Polarizing Beamsplitter Cube, 400 - 700 nm, 1/2"
1x BS127CAM; 12.7 mm (0.50") Beamsplitter Cube Adapter for Compact 30 mm Cage Cube
1x CM1-4ER/M; Compact Clamping 4-Port Prism/Mirror 30 mm Cage Cube, M4 Tap
3x CL3/M; Compact Variable Height Clamp, M6 Tapped
1x PH30/M; Post Holder with Spring-Loaded Hex-Locking Thumbscrew, L = 30 mm
1x TR40/M; Ø12.7 mm x 40 mm Stainless Steel Optical Post, M4 Stud, M6-Tapped Hole
Olympus
2x N2667500; UMPLFLN10XW objective (N.A. 0.30)
1x N2667700; LUMPLFLN40XW objective (N.A. 0.80)
Video camera mounts & adapters
1x U-TLU single port tube with lens
1x U-TV1x video camera adapter (projection lens)
1x U-CMAD3 video camera mount adapter
Andor
1x Camera Zyla 5.5 3 Tap ex-demo model
ESImaging
1x ESio TTL Controller
Misco.co.uk
1x LN47340; Drobo 5D 5 Bays DAS Thunderbold x2 (10Gbs x2)
5x LN46168; Red WD30EFRX 3 TB HDD

OpenSPIM chamber filled with filtered artificial seawater and antibiotics via a 1 ml BD Plastikpak (REF 300013) syringe. The use of FEP tubes has been previously described [24] and allows the specimen to remain inside the tube during image acquisition without causing any blurring to the acquired images, as would be the case with other mounting materials such as glass capillaries. Using FEP tubes enables us to take advantage of mounting specimens in lower percentage agarose, thus perturbing embryo growth and development less. To capture high-speed time-lapse videos of early quartet formation at the start of development (3–4 cell stage), time-points were captured every 90 s. The interval between images at later stages was gradually increased from 2 to 3 min (4–8-cell stage), 4 min (8–128-cell stage) and finally every 7 min.

Finding the samples with high magnification objectives (40x and higher) can be a time consuming process. We therefore adjust the color-coded markings of our glass capillaries to the same calibration number of the mounting syringe and use FEP tubes of similar lengths to standardize the mounting procedure. Additionally we

bring the USB 4D stage to its home position before mounting. When a conventional LED lamp beam is directed against the chamber, FEP tubes and glass capillaries, as well as specimens become clearly visible as soon as the agarose is in focus. In our experience the easiest way of finding the sample is by going initially to the tip of the FEP tube or capillary, then by focusing on the agarose and screening for the specimen from bottom upwards.

Fixation and imaging of embryos used for scanning electron microscopy (SEM)

Batches of embryos were raised until development reached the desired stage (1-cell, 2-cell, 4-cell, 8-cell, 16-cell, 32-cell, 64-cell, 128-cell and intermediate phases). Fixation was done at 4 °C for 1 h in 2.5 % glutaraldehyde, buffered with phosphate buffered saline (PBS; 0.05 M PB/0.3 M NaCl, pH 7.2) and post-fixed at 4 °C for 20 min in 1 % osmium tetroxide buffered with PBS. Fixed specimens were dehydrated in an ethanol series, dried via critical point drying, and subsequently sputtered coated with carbon or gold/palladium in a Gatan 681 High Resolution Ion Beam Coater and examined

Table 3 openSPiM Telford lab expenses (rounded; inc. VAT)

Laser 488/561	£18,520.00
Self-made parts	£2,000.00
Fluorescence filters	£880.00
USB 4D-stage	£3,240.00
Breadboard and optical elements	£5,400.00
Objectives and camera mount	£4,500.00
Camera	£6,500.00
TTL control box	£270.00
Processing computer	£4,400.00
Data storage (15 TB)	£1,100.00
Total	£46,810.00

with a Jeol 7401 high resolution Field Emission Scanning Electron Microscope (SEM).

Immunohistochemistry

1 day old larvae were relaxed for 10 to 15 min in 7.14 % MgCl₂ * 6H₂O and fixed for 60 min in 4 % formaldehyde (from 16 % paraformaldehyde: 43368 EM Grade, AlfaAesar) in 0.1 M phosphate buffer saline (PBS) at room temperature or at 4 °C overnight, followed by a 5 times washing step in PBS. The larvae were subsequently stepwise transferred into 100 % methanol (25 %, 50 %, 75 %, 2 × 100 %) and stored at -20 °C. Embryos were fixed in the same way but without the MgCl₂ relaxation step.

Larvae and embryos were rehydrated from methanol to 0.1 % Triton X-100 in 0.1 M phosphate-buffered saline (PBST) by four PBST washing steps, each reducing the concentration of methanol in PBST by 25 %. Larvae (not embryos) were subsequently treated with proteinase K (0.1 mg/ml in PBST) for 8 min and quickly rinsed several times in PBST. Two drops of Image-iT™FX Signal Enhancer (Molecular Probes) were added to specimens, followed by four PBST washes (5 min each) and a 2-h blocking step in 1 % bovine serum albumin diluted in PBST (BSA solution). Primary antibody (1:250 monoclonal Mouse anti-Acetylated Tubulin antibody from Sigma, which labels stabilized microtubules and ciliated cells) and a secondary antibody (1:500 Alexa Fluor® 568 Goat anti-Mouse from Invitrogen™) were diluted in BSA solution. Primary antibody incubation took place at 4 °C overnight in the dark, followed by several washes of PBST. Then secondary antibody incubation took place at

Table 4 Acquisition and processing computer information

Product: HP Z820 Workstation
Processor: 2x Xeon E5-2630 v2 2.60Ghz
Drives: 1x 256GB SSD; 3x 3 TB Hard drives
Graphics: 2x Nvidia Quadro K4000 graphic cards
Memory: 128GB RAM

4 °C overnight in the dark, followed by several washes of PBST. Additionally 0.1 μM of the nuclear stain Sytox-Green (Invitrogen) was added during the final wash to specimens for 30 min and rinsed with PBST for 1 h.

Additional files

Additional file 1: Figure S1. Images (maximum projections) of fixed Müller's larvae stained with Acetylated tubulin and captured with our OpenSPiM images show a clear resemblance to scanning electron microscopy images of similar stage larvae. (TIF 7028 kb)

Additional file 2: Video 1. (A-J) 3D-models of a series of fixed embryos of several stages reconstructed using Fiji's bead based registrations algorithm and multi-view deconvolution. (MP4 5355 kb)

Additional file 3: Video 2. Left: 18 h of continuous live imaging of the embryogenesis of *M. crozieri* by single-view stack acquisition (live staining achieved by mRNA injections: CAAX-GFP marking the membranes and H2B-GFP marking the nuclei). Cell stages (defined by manually counting the nuclei) are shown at the top left corner in red. Time at the top right corner (cyan) indicate hours post oviposition (hpo). Scale bar = 50 μm. Right: Selected scanning microscopy pictures, which correspond to live-imaging stages. (MP4 10684 kb)

Additional file 4: Supplementary Methods. (DOCX 17 kb)

Additional file 5: Figure S2. Schematic assembly of the OpenSPiM; (A) Step 1 - Installation of breadboard feet; Step 2 - Installation of laser heatsink and fixation of laser system (VersaLase) on top (B) Step 3 - Cutting and installation of rail system onto the optical breadboard (C) Step 4 - Installation of pre-assembled acquisition chamber (D) Step 5 - Installation of the beam splitter (E) Step 6 - Installation of all corner and laser reflecting mirrors (F) Step 7 - Installation of detection axis holder, infinity space tube, camera and its corresponding connection adapter units to the infinity space tube (U-CMAD3, U-TV1x-2 and U-TLU) (G) Step 8 - Installation of optical elements (beam expanders, telescope); Step 9 - Installation of clean-up and emission filters (H) Step 10 - Installation of Picard 4D stage on its correct position (I) Step 11 - Plugging in the controller boxes (Esio TTL controller box & VersaLase control box), VersaLase, Camera, USB 4D-stage and connecting them up with the acquisition computer. (TIF 2639 kb)

Additional file 6: Figure S3. A and B Schematic drawing of laser beam visualized on agarose hanging from above into the water filled acquisition chamber. Also seen in A and B are three alignment steps of the laser beam (1-3); C and D Actual misaligned and aligned laser beams visualized on agarose by removing emission filters and cylindrical lenses; E and F SPiM images (maximum projections) acquired with misaligned and aligned laser beams. The initially visible fuzzy beam is indicated by a bright blue horizontal stripe in between orange arrows. This coarse beam is then brought into focus with the detection objective (step1) and therefore appears as a much thinner laser beam indicated by a blue horizontal stripe in an hourglass-like shape. Note that in this example the focal point of the beam is at this point still shifted to the left (vertical grey line) and need further adjustments (step2). B The laser beam is shifted from the top to a central position within the field of view (step3). (TIF 8563 kb)

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Availability of data and material

The data supporting the results of this manuscript are included in the body of the manuscript and as supplemental data.

Authors' contributions

MJT and JG designed the experiments. PGP, PT, JG and FL designed the OpenSPIM. MHT helped JG establishing live-imaging and a microinjection setup for *M. crozieri* animals. JG and PGP built the OpenSPIM. JG and FS sampled and cultured experimental animals. JG obtained and injected embryos from gravid animals. JG performed OpenSPIM live-imaging and 3D reconstructions. AZ and JG made SEM images. JG prepared the figures. JG and MJT analysed the data and wrote the manuscript draft. PT and MHT contributed to the writing. All authors read and approved the final manuscript.

Competing interests

The authors declare that they have no competing interests.

Consent for publication

Not applicable.

Ethics approval and consent to participate

Flatworms are not regulated in directive 2010/63/EU of the European Parliament or the UK Animals (Scientific Procedures) Act 1986, but care has been taken to minimize potential suffering of animals.

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